1) Rotate extrusion to upright position.
2) Lift pivot arm until extrusion screw holes align.
3) Turn 3/8" x 4" bolt into bottom hole. (Bolt is preplaced in hole for you)
4) Place 3/8" x 3 1/4" bolt into top hole and tighten.
5) Tighten securely using enclosed allen wrench.

6) Slide Power Rod Assembly onto top of vertical main frame. Make sure that it is all the way on so that the holes on each side line up. Secure the two parts together by tightening four of the #12 sheet metal screws through the four holes (two on each side) on the black Power Rod Assembly.